

W. H. D. S. P. L. D.

Dart Aerospace Ltd.

Date: Friday, 27/10/2006 7:55:35 AM
User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.

Drawing Name : D412-664-203

Job Number : 29190 **B**

Estimate Number : 10804

P.O. Number :

Part Number : Z_CUSTOM

This Issue : 27/10/2006 S.O. No. :

Drawing Number : NCR 095

Prsht Rev. : NC

Project Number :

First Issue : // Type : OVERHEAD

Drawing Revision :

Previous Run : 29189

Material :

Written By : *[Signature]*

Due Date : 03/11/2006

Qty: **2** Um: Each

Checked & Approved By : *[Signature]*

Comment :

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0 PACKAGING 1

PACKAGING RESOURCE #1

DART			
TRANSPORT CANADA APPROVAL 4-09-99			
P/N	D412-664-203	CHG	CHG003
DESC.	Crosstube Aft High	SIC	SH01-9
LOT	B27177	SIC	SR01298NY
MODEL	Bell 412	SIC	
MADE IN CANADA			

TEL: 1-613-632-3336
FAX: 1-613-632-4443



~~B27389~~ ✓
~~B27391~~ ✓
~~B27388~~ ✓
~~B27260~~ ✓
~~B27084~~ ✓
~~B27263~~ ✓
~~B27177~~ ✓
~~B27179~~ ✓

B26072

Dec 10 27

2.0 LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1
REMOVE SUPPORT D2896-1
FROM CROSSTUBES AND LABEL SUPPORT
WITH B/N OF CROSSTUBE IT CAME OFF OF

IT 06 11 01 **9**

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1
REMOVE CENTRE ABRASION STRIP
AND CLEAN OFF ALL ADHESIVE RESIDUE

IT 06 11 01 **9**

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4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06.11.02

5.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

RE-PAINT SECTION OF CROSSTUBE
BETWEEN THE TWO CHAFING SHIELDS
AS PER QSI 005*MM 06.11.04**4(2)*

6.0

QC14

Inspect Spray Paint



Comment: Inspect Spray Paint

06.11.06 (2)

7.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

INSTALL SUPPORT D2896-1 ENSURING
B/N MATCHES CROSSTUBE AS PER
DSI 9357*Install new clamps MS21920 30 M101568 2 each
Install D2182B B328042 5/4" x 4
Magneband 6398 + M102437 at 06.11.06 (2)*

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06.11.08

9.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

06.11.08

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP

*MVC**add new paperwork DSI 9357**re-packaged*

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06.11.08

Job Completion

*06.11.08*